



2" Gap at 60°F

3"

3"

1/2" \varnothing Countersunk socket
head cap screws and anchors

Beveled curb bent plate
(1/2" x 12" x 15")
(Form flush with curb)

Bend Line

1/2" \varnothing Machine bolt at
Cut machine bolt flush
after concrete on each
initial set (Typ.)

3 1/2" (米)

7" (米)

6" Prestress
Girder

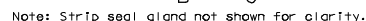
Piece angle
(See Detail)

Strip seal gland

(*) Dimension along ϕ Girder



Note: This drawing is not to scale. Follow dimensions.



1/2" Beveled curb bent plate with 1/2" ϕ countersunk socket head cap screws and anchors

Const. Joint

Extend strip seal gland 3" past end of slab (Typ.)

9/16" ϕ Holes @ abt. 18" cts (For 1/2" ϕ machine bolts)

3/4" ϕ x 8" Welded shear connector studs (Spaced as per S'pacer)

DETAIL OF JOINT ARMOR



Expansion joint system shall be fabricated in one section, except for stage construction and when the length is over 50 feet. A complete joint penetration groove welded splice shall be required. Welds shall be ground flush to provide a smooth surface. The expansion joint system shall be fabricated and installed to the crown and grade of the roadway.

Structural steel for the expansion joint system shall be ASTM A709 Grade 36 except the steel armor may be ASTM A709 Grade 50W. Anchors for the expansion joint system shall be in accordance with Sec 1037. Strip seal expansion joint system shall be in accordance with Sec 717.

Structural steel for the expansion joint system and curb plate shall be coated with a minimum of two coats of inorganic zinc primer (5 mils minimum) or galvanized in accordance with ASTM A123. Anchors need not be protected from overspray.

Plan dimensions are based on installation at 60°F. The expansion gap and other dimensions shall be increased or decreased " " for each 10° fall or rise in temperature at installation.

Longitudinal reinforcing steel shall be placed so that ends shall not be more than #1" from vertical leg of the steel armor at the expansion joint system.

Concrete shall be forced under and around steel armor and anchors. Proper consolidation of the concrete shall be achieved by localized internal vibration.

Curb plate anchors shall be a drilled cone expansion or a cast-in-place wing type threaded insert. The minimum ultimate pullout capacity for these anchors shall be 2700 lbs in $f'c = 4000$ psi concrete. Lead anchors will not be permitted. Holes in the barrier curb for anchors shall not be drilled until the concrete is at least 7 days old.



Single layer gland, multiple-layer glands not allowed

Strip seal gland size = "

DETAIL OF GLAND

IF A SEAL IS PRESENT ON THIS SHEET IT HAS BEEN ELECTRONICALLY SEALED AND DATED: